

ROSTA INSIDE FOOD & BEVERAGE

11

Dia mai

Solutions for Increased Productivity & Output

rosta.com

THE CORE OF OUR EXCELLENCE

One Smart Concept, Endless Applications

It all started in 1944 with a clever invention. Today, ROSTA is the world's leading manufacturer when it comes to rubber spring, tensioning and damping solutions.

4 Rubber Inserts

Inner Square

Housing

The ROSTA Element, an elastomer powered torsional spring, is central to our range of specialized machine components designed to provide a combination of useful functions.



WHY WORK WITH ROSTA

Efficiency & Productivity

- → Increased Productivity
- \rightarrow Smooth Operations
- \rightarrow Quality Materials

Lower Total Costs

- \rightarrow Longer Service Life
- \rightarrow Maintenance-Free Operation
- ightarrow Simple, Durable & Noiseless

CUSTOMER VALUE-ADD

Service & Aftersales

- \rightarrow Global Presence
- \rightarrow 24/7 Support
- ightarrow High Stock Level

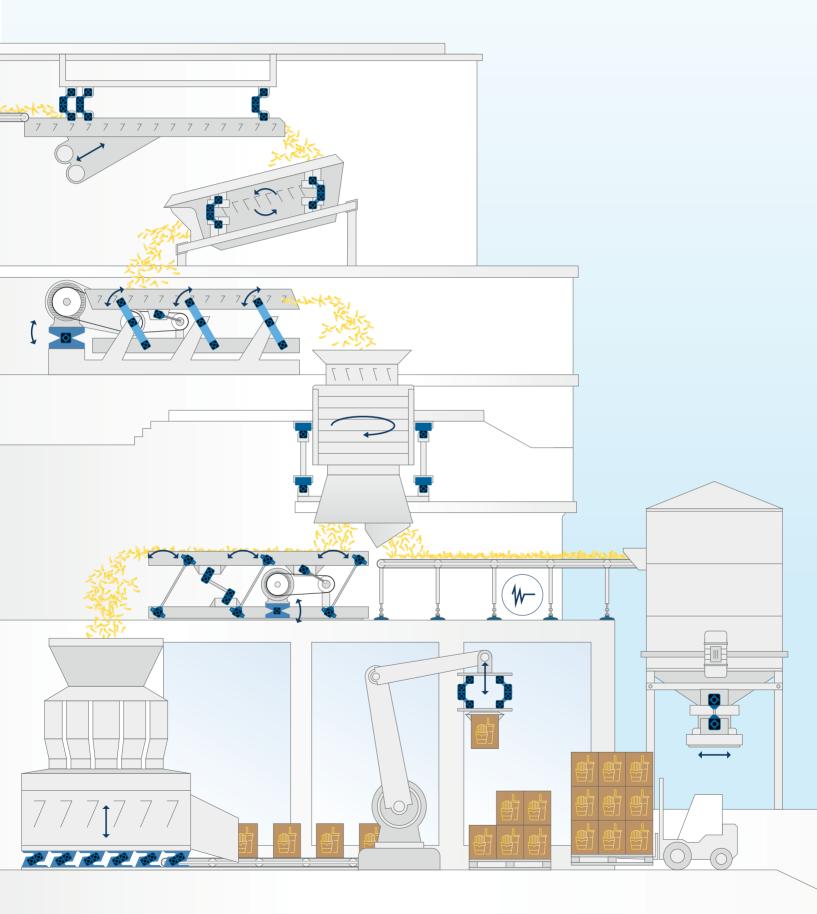
Flexibility & Customization

- \rightarrow Control Linear & Rotary Motion
- $\rightarrow\,$ Torsional Elastomer Spring Solutions
- ightarrow Customized Engineered Solutions
- \rightarrow Digital Services & Engineering



We are here to support your success. Contact ROSTA today!





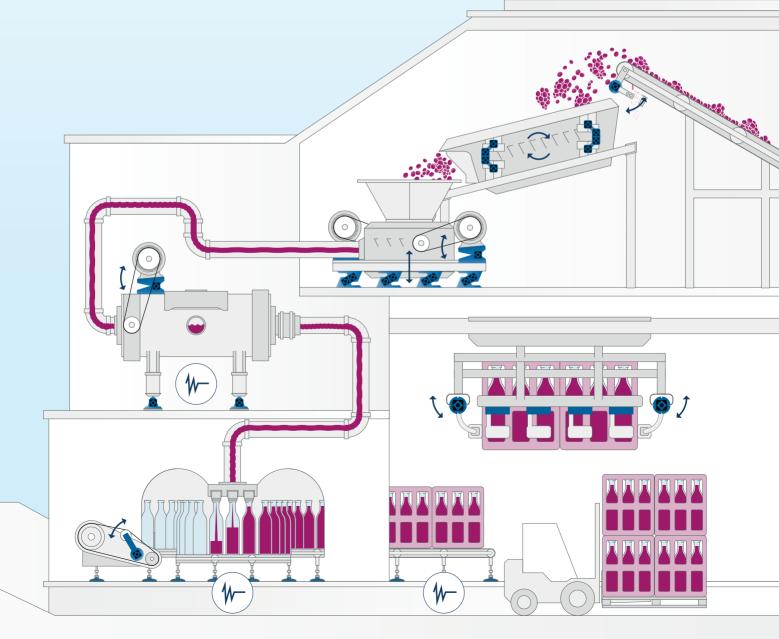
At ROSTA, we understand the dynamic and demanding aspects of the food and beverage industry. Our process flow is tailored to reflect our expertise and insights of the unique challenges of this sector, where efficiency, hygiene and precision are paramount.

- In food processing, every stage from raw material handling to packaging demands the highest standards of reliability and quality.
- In beverage processing, the focus is on maintaining consistency and speed, while adhering to stringent safety standards.

Our ROSTA solutions play a significant role in optimizing the productivity of machines within the food and beverage processes. Our components not only streamline operations but also contribute to maintaining the highest levels of hygiene and safety, essential in this industry. Be smart put ROSTA INSIDE!

SCREENS (CIRCULAR & LINEAR)4	
GUIDED SHAKER CONVEYORS	
GYRATORY SIFTERS (STANDING & HANGING)	
BIN DISCHARGER	

GRIPPING SYSTEMS	
& PALLETIZERS	16
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ANTI-VIBRATION MOUNTS	20



SCREENS (CIRCULAR & LINEAR)

Circular and linear screens are used for precise sorting and separation. Their functionality hinges on accurate and consistent performance. **ROSTA Oscillating Mountings not only enhance vibration control for improved accuracy and extended machine longevity, but the maintenance-free design ensures continuous operation, boosting efficiency and reliability.**

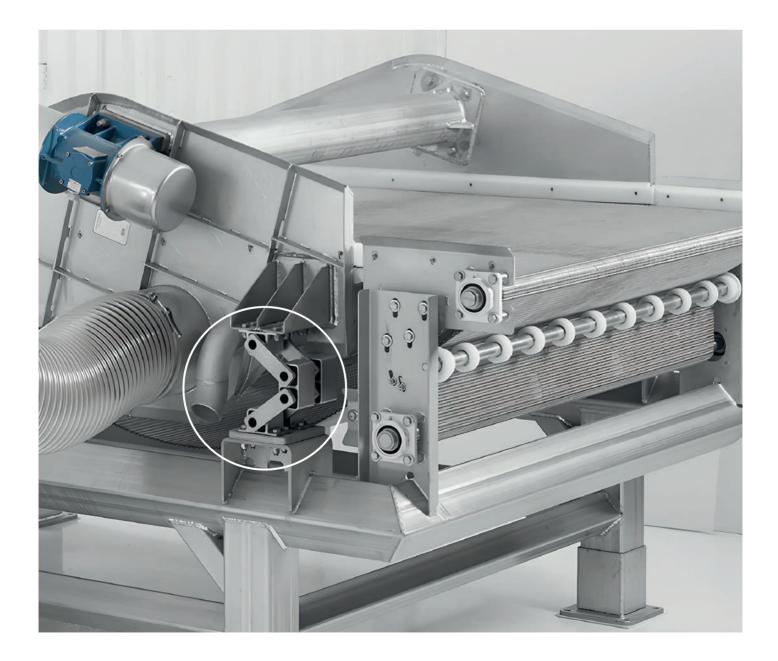
Customer benefits:



SUPPORTED LINEAR MATERIAL FLOW



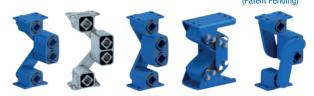
↗ HIGHER - PRODUCTIVITY



SCREENS (CIRCULAR & LINEAR)



Oscillating Mountings: AB / ABI / AB-HD / AB-D* / AB-LF (Patent Pending)



- \rightarrow High oscillation performance (screen side)
- \rightarrow Effective isolation (frame side up to 98%)
- \rightarrow No lateral tumbling
- \rightarrow Shortens the run-out phase considerably
- ightarrow Overload/impact proof
- \rightarrow No "anti-pinch protection" required
- \rightarrow Long service life
- * Linear screens only



GUIDED SHAKER CONVEYORS

Shaker conveyors, employing mechanical crank shaft drives, are widely used to transport and sort fruits, nuts, cereals, vegetables and tobacco. They come in various types: single mass, single mass with spring accumulators and dual mass with force-compensation. **ROSTA provides a comprehensive selection of components, including single and double rockers, spring accumulation elements and drive heads, to enhance efficiency and performance.**

Customer benefits:



P→ REDUCTION OF P→ NOISE & VIBRATION LONG LIFE CYCLE

LOWER TOTAL COST

ONE MASS SHAKER SYSTEMS



Oscillating Mountings: **AU – Single Rocker AUI – Single Rocker stainless steel AS-C**



- ightarrow Excellent through guidance
- \rightarrow Smooth and long stroke motions
- \rightarrow Conveying speed up to 15 m/min
- \rightarrow Trough lengths up to 15 meters



ONE MASS SHAKER "NATURAL FREQUENCY" SYSTEMS



Oscillating Mountings: **DO-A – Spring Accumulator**

- ightarrow Recommended for systems operating near resonance frequency
- \rightarrow High dynamic stiffness fully supports the eccentric motion
- \rightarrow Conveying speed up to 22 m/min
- \rightarrow Trough lengths up to 20 meters



TWO MASS SHAKER SYSTEMS

Oscillating Mountings: **AD-P – Double Rocker AD-C – Double Rocker ADI-P – Double Rocker**



- \rightarrow Excellent trough guidance
- \rightarrow Smooth and long stroke motions
- \rightarrow Damping dead centers
- \rightarrow Acceleration up to 5.0g
- ightarrow Conveying speed up to 45m/min
- ightarrow Trough lengths up to 25 meters



Oscillating Mountings: ST – Drive Head STI – Drive Head stainless steel



- \rightarrow Elastic drive head
- \rightarrow For crank shaft driven shaker conveyors
- \rightarrow Supports a smooth course of the shaker
- \rightarrow Loads up to 27 000 N

Oscillating Mountings: **AR**



- ightarrow Adjustable arm length
- \rightarrow Long life
- \rightarrow Single or double mass installations
- \rightarrow High strokes
- \rightarrow Two-Way feeding direction with "Boomerang' configuration





Oscillating Mountings: AD-P – Double Rocker AD-C – Double Rocker



- \rightarrow Excellent through guidance
- \rightarrow Smooth and long stroke motions
- \rightarrow Long service life
- ightarrow Easy assembling
- \rightarrow Heavy duty design

GUIDED SHAKER CONVEYORS



The Tobacco Industry represents one of ROSTA's historic markets. For decades, our double rocker arms have been instrumental in achieving high material speeds that are unattainable with alternative systems.





Oscillating Mountings: AD-P – Double Rocker (Customized Design)



Tobacco Industry Standard: All moving parts in manufacturing machines are orange colored

GYRATORY SIFTERS (STANDING & HANGING)

These sifters are crucial for the precise sorting of dry ingredients like spices, flour and powdered milk, designed for high-capacity, continuous sifting across diverse materials. **ROSTA's components, including universal joints and Oscillsting Mountings are key for durable maintenance-free operation, enabling essential multi-directional movement for thorough and effective particle separation.**

Customer benefits:



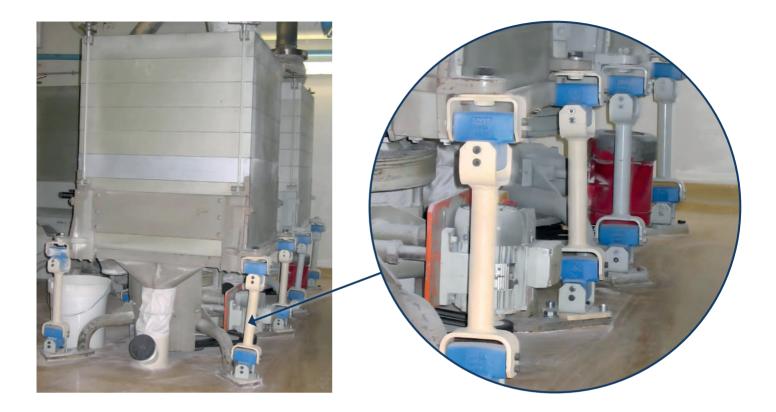
REDUCTION OF



LONG



GYRATORY SIFTERS (STANDING & HANGING)



Oscillating Mountings: **AK – universal joint for support or suspension**



- \rightarrow High oscillation performance (screen side)
- ightarrow Effective isolation (frame side up to 98%)
- \rightarrow No lateral tumbling
- \rightarrow Shortens the run-out phase considerably
- \rightarrow Overload/impact proof
- \rightarrow No "anti-pinch protection" required
- \rightarrow Long service life
- \rightarrow Up to 40 000 N load





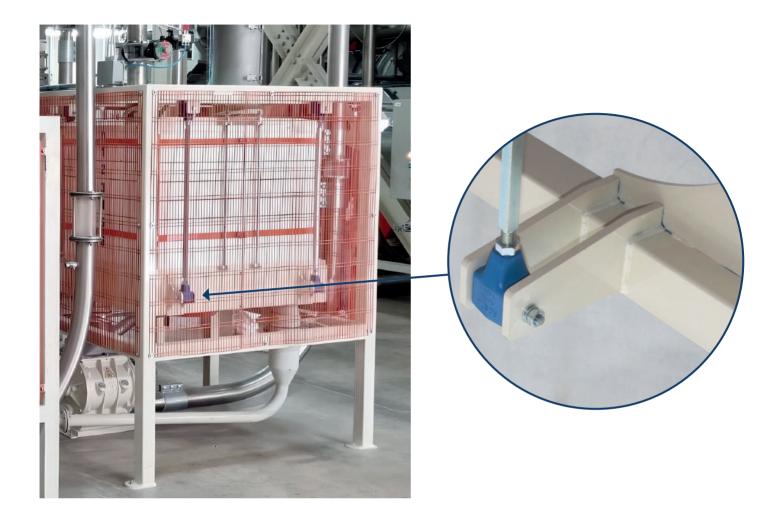
Oscillating Mountings: AV – universal joint for support or suspension



- \rightarrow Increased stroke
- \rightarrow Fail safe feature
- ightarrow Durable lifespan
- \rightarrow Simple and fast setup
- \rightarrow Elliptical or circular motion option



GYRATORY SIFTERS (STANDING & HANGING)





BIN DISCHARGER

Bin Dischargers are essential for managing dry, powdery substances like flour, sugar and salt. **ROSTA's Oscillating Mountings improve functionality by stabilizing and smoothing the discharge process, preventing blockages.** This enhances material flow, reduces maintenance needs and increases machine reliability and performance.

Customer benefits:





QUIET & SMOOTH
OPERATION





Oscillating Mountings: AV / ST – universal joint for support or suspension AS-C



- \rightarrow High oscillation performance (screen side)
- ightarrow Effective isolation (frame side up to 98%)
- \rightarrow No lateral tumbling
- \rightarrow Shortens the run-out phase considerably
- ightarrow Overload/impact proof
- \rightarrow No "anti-pinch protection" required
- \rightarrow Long service life
- \rightarrow Up to 27 000 N load
- ightarrow Fail safe



BIN DISCHARGER



Hanging bin dischargers in flour mills, usually hung by coil springs or vulcanized rods, are complex to install and have the potential to fail, disrupting production. ROSTA ST or AV Oscillating Mountings aim to prolong the discharger's lifespan, boost productivity and in parallel lower maintenance costs.

GRIPPING SYSTEMS & PALLETIZERS

ROSTA Rubber Suspension units are ideal on production equipment where materials need to be held down or guided with precision. In palletizers precision is key for the robot to obtain a secure hold without damaging the material.

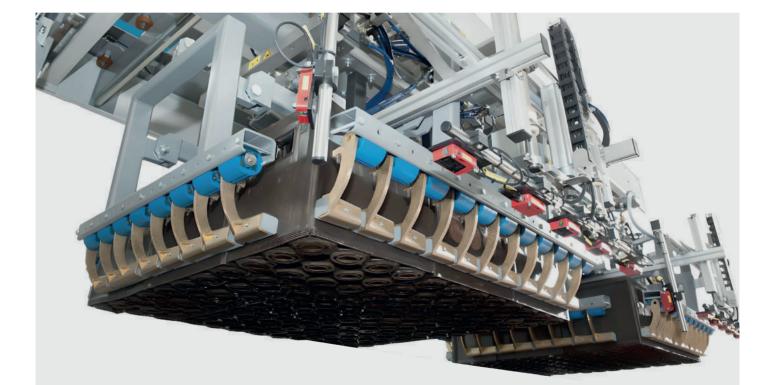
Customer benefits:



P QUIET & SMOOTH

LONG LIFE CYCLE

WIDE PRODUCT CAPACITY RANGE



Rubber Suspension Units: **DK-A / DK-C**

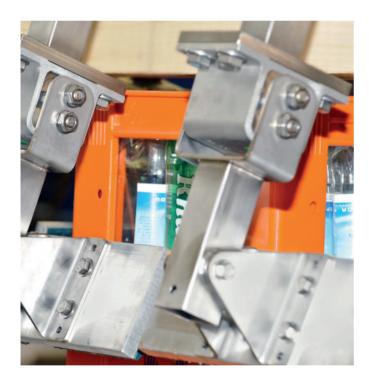


- \rightarrow Controlled pressure
- \rightarrow Easy to install
- \rightarrow Maintenance free
- ightarrow Simplifies the machine design

GRIPPING SYSTEMS & PALLETIZERS







Rubber Suspension Units: DW / DWI (Customized Design)

- ightarrow Gentle clamping
- \rightarrow Gradual pressure application
- \rightarrow Low noise operation
- \rightarrow Maintenance free





Rubber Suspension Units: DR / DRI (Customized Design)

- \rightarrow Controlled pressure
- \rightarrow Easy to install
- \rightarrow Maintenance free
- \rightarrow Simplifies the machine design





BELT & CHAIN DRIVES

In food processing, the difficult-to-access chains and belt drives frequently result in lengthy machine downtimes. **ROSTA's maintenance-free tensioner devices and Motorbase significantly improve drive operation and lifespan by ensuring smooth, consistent force transmission that is crucial for belt drive efficiency.**

Customer benefits:



REDUCTION OF



LONG LIFE CYCLE

Z



BELT & CHAIN DRIVES

BELT DRIVES



Dynamic Tensioner Devices: Motorbase Series MB 55 & MB 75



- ightarrow Fast and safe belt change, no realignment required
- \rightarrow Compensation of high start-up torque
- ightarrow Constant transmission
- \rightarrow Better drive performance
- \rightarrow Energy cost savings



Dynamic Tensioner Devices: SE-I Tensioners Roller R – Tensioner accessory



- ightarrow Available in INOX 304 and 316
- \rightarrow Easy to install
- \rightarrow Automatic compensation for belt elongation
- \rightarrow Maintenance free



Dynamic Tensioner Devices: SE Tensioners Chain Rider P – Accessory



- \rightarrow Self-adjusting drive tensioner set and forget!
- \rightarrow Increased drive performance
- \rightarrow Reduces wear and tear on ancillary drive components

ANTI-VIBRATION MOUNTS

Anti-vibration mounts, essential in the food and beverage industry, minimize vibrations and absorbs shocks from high-speed equipment such as mixers and packaging machines. All while prolonging equipment life, maintaining product quality and promoting a safer, quieter workplace. **ROSTA's components play a key role in improving machinery stability and durability for efficient food and beverage processing.**

Customer benefits:



REDUCTION OF

LONG LIFE

LOWER TOTAL COST

Anti-Vibration Mounts: **AB / AWI**



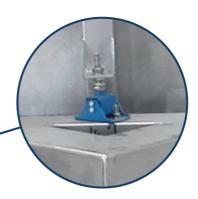
Big bag applications

- ightarrow Equally distribute material (coffee, flour, corn) inside bags
- ightarrow Provide optimal vibration dampening
- \rightarrow Ensure the best solution for material distribution



ANTI-VIBRATION MOUNTS





Anti-Vibration Mounts: **V**



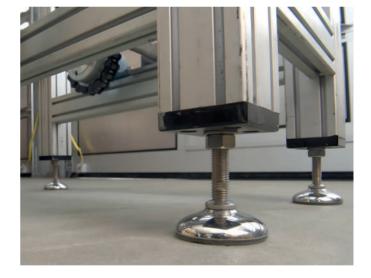
- \rightarrow Low frequencies and a high damping effect
- \rightarrow Effective isolation of impacts and vibrations (High absorption of reactive forces)
- \rightarrow Solid-borne noise reduction



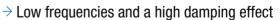
Anti-Vibration Mounts: **ESL**



- \rightarrow Low frequencies and a high damping effect
- \rightarrow Good isolation of impacts and vibrations (High absorption of reactive forces)
- \rightarrow Solid-borne noise reduction



Anti-Vibration Mounts: NOX (Stainless steel leveling feet)



- \rightarrow Good isolation of impacts and vibrations (High absorption of reactive forces)
- \rightarrow Solid-borne noise reduction
- \rightarrow Stainless steel 1.4301 and 1.4305
- \rightarrow Insulating plate (oil and acid proof)

OUR PORTFOLIO OVERVIEW



MOTORBASES

Self-tensioning motor mounts for all friction belt drives





MB 38



MB 55



MB 75



TENSIONER DEVICES

Tensioner systems for belt and chain drives





SE/SE-W

SE-G/SE-I



SE-B

ACCESSORIES:









WS



SPROCKET WHEEL N



OSCILLATING MOUNTINGS

Elastic suspensions for screening and conveying







AR

AK







ST/STI

Can't find what you need in the catalog?

Our engineering team specializes in developing tailored solutions to meet your requirements.



ROSTA DIGITAL

Industry 4.0 Monitoring your process and reduce downtimes





DASHBOARD



DATA ANALYST



RUBBER SUSPENSION ELEMENTS

VIBRATION

DAMPERS

Components for shock

and vibration control

ESL

V

| -

AWI

NE

NOX

Ν

Multifunctional and adaptable suspension elements











DW



DK

DWI

ACCESSORIES:











ROSTA SUPERIOR SWISS QUALITY AT A GLANCE

ESTABLISHED HERITAGE: Founded in Switzerland in 1944, our roots embody a legacy of superior quality and precision that is recognized worldwide.

IMPRESSIVE SALES VOLUME: Our commitment to quality and reliability, across all our core markets, has resulted in an impressive annual sales volume of over 1.5 million units.

QUALITY ASSURANCE: Our commitment to quality is reinforced by rigorous in-house quality processes and our ISO certification, ensuring our products meet the highest standards.

CUSTOMIZED SOLUTIONS: We are known for developing tailored solutions to meet the specific needs of our clients, setting us apart in our markets.



GLOBAL FOOTPRINT: Our strategic worldwide presence allows us to spread our Swiss quality on a global scale.



EXTENSIVE DISTRIBUTION NETWORK: We ensure our industryspecific products reach a wide array of customers through our robust distribution network, extending across over 40 countries.



IN-HOUSE PRODUCTION: With most of our production taking place in Switzerland, we maintain full control over the quality and efficiency of our manufacturing process.



UNPARALLELED CUSTOMER SUPPORT: Our global presence is strengthened by personalized customer support, offering assistance and guidance to customers across all five continents.



CORE MARKETS: Specializing in five core markets – recycling, mining, agriculture, food & beverage, and eMobility – our expertise also extends to various other markets, enabling us to serve a wide range of customer needs effectively.



COLLABORATIVE INNOVATION AT

OUR CORE: Our R&D department works closely with application engineers, fostering a culture of innovative and customized solutions, continuously evolving to meet market trends and demands.

SERVING OUR CUSTOMERS WORLDWIDE

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ROSTA DISTRIBUTION PARTNERS



For information about our distribution partners worldwide please use the qr-code or visit **www.rosta.com/en/distribution-partners**



Quality Control: For our customers ISO standards are a guarantee of constant quality and performance. ROSTA is an ISO 9001 and ISO 14001 certified company.

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🕂 Swiss made

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